MADE PROUDLY IN AMERICA GOD BLESS OUR FIGHTING MEN & WOMEN

THE SPIRIT GUN MANUFACTURING COMPANY LLC

2010 CATALOG



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Made in the USA. All SGM products are built, assembled and inspected in the ISO 9001:2000 and AS 9100:2007 Revision B Certified Manufacturing Facility.

Carbines & Rifles:

SGM9P: The most unique AR style pistol built. With a purpose built, shortened bolt carrier the SGM 9P utilizes a full carbine length spring, rather than a cut down buffer tube and spring as with competitors' pistols. The unique buffer is designed to run reliably in all conditions with all quality .223 & 5.56 NATO ammunition. Originally designed as special weapons system for professional security use, the SGM 9P is now available in civilian versions.



- Noveske 7.5" stainless steel 1:7 twist barrel, with KX3 compensator.
- Pistol-length tuned direct gas impingement system
- SGM 9 lower with integral 3 position sling mount with swivel
- · VLTOR custom pistol CASV hand guard & flip up front sight
- Battle proven VLTOR MUR upper receiver
- Special National Match phosphate & chromed custom bolt carrier
- Tango Down BG 16 battle grip with storage
- Tango Down 30 round ARC magazine

Model	Description	Item ID	MSRP
SGM9PB	5.56 SGM 9P Black	SGP00001	\$2,495.00
SGM9PG	5.56 SGM 9P Green	SGP00002	\$2,495.00
SGM9PT	5.56 SGM 9P Tan	SGP00003	\$2,495.00



Carbines & Rifles:

SGM-A7: The A7 is the ultimate in lightweight carbines. Incorporating innovative machining techniques with unique functional design the A7 offers ultimate in an AR style carbine. The step rail allows for diverse accessory mounting positions. A7 is a rifle with every possible option loaded as standard operating equipment, and has been built to run reliably.



- 5.56 NATO
- 14.5" CL Match HP MP 1:7 twist barrel with permanent VLTOR pinned flash suppressor
- Carbine length gas system with VLTOR pinned front flip sight gas block
- VLTOR CASV-ELS™ stepped free float hand guard, with multi position rails
- VLTOR BCM Gunfighter Tactical charging handle
- VLTOR MUR upper receiver with forward bolt assist
- National Match bolt carrier assembly
- 5 position VLTOR Mod stock, carbine mil buffer tube, spring & buffer
- · Midwest Industries SPLP rear flip sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine

Model
SGM-A7



SGM-A10: The A10 is the professionals' choice in battle ready carbines. Incorporating innovative machining techniques and 1 piece upper the "battle proven" design, the A10 offers the ultimate in an AR style carbine. Don't be confused when you hear "AR," the A10 is far above and beyond comparable "MONO' railed type AR rifles. There is functionality in the A10's design that separates it from the other look-a-like products.



- 5.56 NATO
- 14.5" CL Match HP MP 1:7 twist barrel with permanent VLTOR pinned flash suppressor
- Carbine length gas system with VLTOR low profile gas block
- VLTOR VIS 2A 10" free float hand guard upper receiver with removable bottom rail
- VLTOR BCM Gunfighter Tactical charging handle
- National Match bolt carrier assembly
- 5 position VLTOR Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- Quick Deployment Midwest Industries front sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine

Model	
SGM-A10	



SGM-A12, 13 & 14: The A12, 13 & 14 are truly innovative lightweight and functional carbines that are the perfect choice when your job involves putting your life on the line. Used by numerous SWAT agencies, the SGM 12, 13 & 14 provide all the features professionals are looking for in one complete compact package. The CASV fore-end allows for multiple accessory mounting locations.



- 5.56 NATO
- 14.5" CL Match HP MP 1:7 twist barrel with permanent VLTOR pinned flash suppressor
- Carbine length gas system with VLTOR low profile gas block
- VLTOR CASV-M™ free float hand guard, with multi-position rails
- VLTOR Flip up front sight
- VLTOR BCM Gunfighter Tactical charging handle
- VLTOR MUR upper receiver with forward bolt assist
- National Match bolt carrier assembly
- 5 position VLTOR Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine

Model	Description	Item ID	MSRP
SGM-A12	5.56 SGM-A12 Black	SGR00003	\$2,395.00
SGM-A13	5.56 SGM-A13 Green	SGR00004	\$2,395.00
SGM-A14	5.56 SGM-A14 Tan	SGR00005	\$2,395.00



SGM-A15, **16 & 17**: New to the commercial market the A15, 16 & 17 are truly innovative, lightweight and functional mid-length, gas-operated, semi-automatic rifles. These guns are built to perform in all conditions and weather. The mid length gas system runs cool and reliable with use by agencies and security forces worldwide. The SGM A15, 16 & 17 provide all the features professionals are looking for in one complete compact package.



- 5.56 NATO
- 16" CL Match HP MP 1:7 twist barrel with VLTOR flash suppressor
- Mid-length gas system with forged front sight tower gas block
- VLTOR CASV-M™ free float hand guard, with multi-position rails
- VLTOR BCM Gunfighter Tactical charging handle
- VLTOR MUR upper receiver with forward bolt assist
- National Match bolt carrier assembly
- 5 position VLTOR E-Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine

Model	Description	Item ID	MSRP
SGM-A15	5.56 SGM-A15 Black	SGR00006	\$2,495.00
SGM-A16	5.56 SGM-A16 Green	SGR00007	\$2,495.00
SGM-A17	5.56 SGM-A17 Tan	SGR00008	\$2,495.00

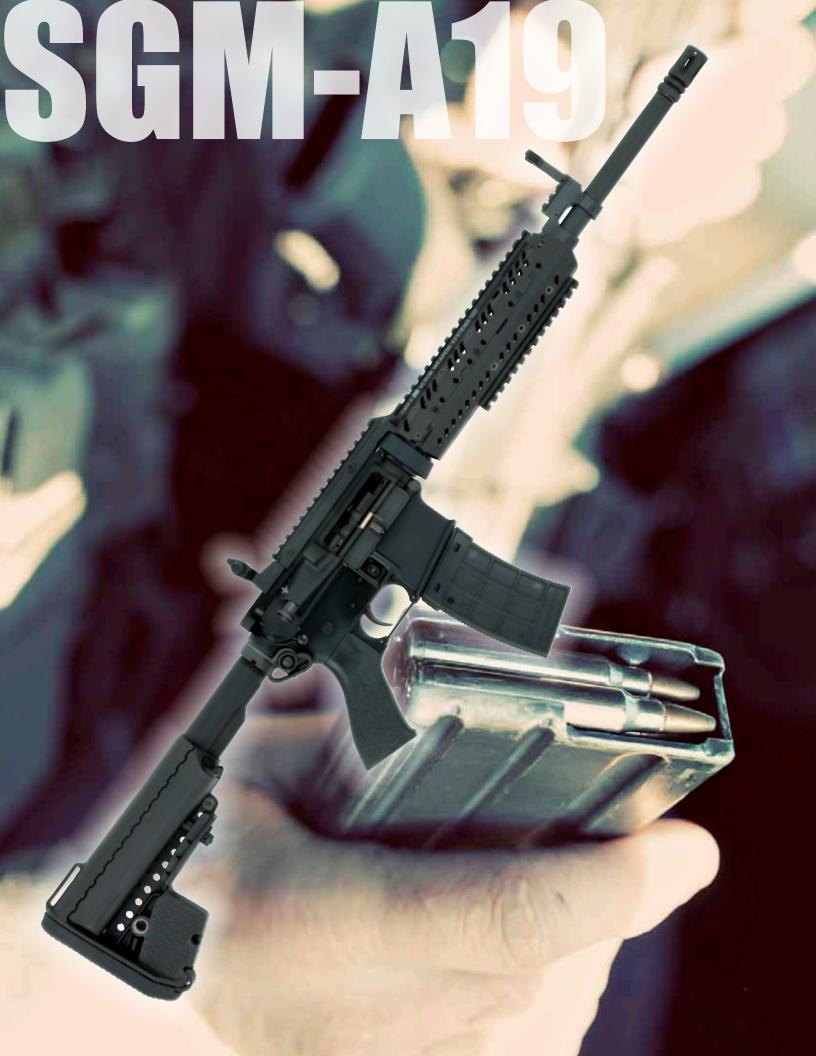


SGM-A39, 40 & 41: The first in a series of new AR style rifles that will change the way the AR is perceived & used. The newly introduced ammunition from Black Hills MFG 6X45 offers a .243 (6mm) bullet in a .223 case allowing for standard AR magazines to be used, but the benefit is now your AR is not only a super effective defense rifle, but also a high performance hunting rifle suitable for a variety of hunting applications. The A39-41 is the same configuration as their .223 brothers, the A15-17. Featuring a mid-length gas system, these rifles also offer the ability to shoot a 100 grain bullet to



- 6mm X 45mm
- 16" CL Match HP MP 1:9 twist barrel with VLTOR flash suppressor
- Mid-length gas system with forged front sight tower gas block
- VLTOR CASV-M™ free float hand guard, with multi-position rails
- VLTOR BCM Gunfighter Tactical charging handle
- VLTOR MUR upper receiver with forward bolt assist
- National Match bolt carrier assembly
- 5 position VLTOR E-Mod stock, carbine mil buffer tube, spring & buffer
- · Midwest Industries SPLP rear flip sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Mil Spec 30 round magazine

Model	Description	Item ID	MSRP
SGM-A39	6X45 SGM-A39 Black	SGR00009	\$2,495.00
SGM-A40	6X45 SGM-A40 Green	SGR00010	\$2,495.00
SGM-A41	6X45 SGM-A41 Tan	SGR00011	\$2,495.00



SGM-A19: With the CASV-S VLTOR stepped rail, operators have the ability to co-witness an Eotech™ Optic with the quick deploy flip sights standard on the A19. Also the stepped rib provides the professional a multitude of mounting options for thermal imaging, optics, IR, and illuminators. Completely battle ready, the A19 is a special weapon with many functional uses from law enforcement, to military and home defense.



- 5.56 NATO
- 16" CL Match HP MP 1:7 twist barrel with VLTOR pinned flash suppressor
- Mid-length gas system with VLTOR pinned flip front sight gas block
- VLTOR CASV-S™ free float stepped hand guard, with multi-position rails
- VLTOR BCM Gunfighter Tactical charging handle
- VLTOR MUR upper receiver with forward bolt assist
- National Match bolt carrier assembly
- 5 position VLTOR E-Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- SGM9 Lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine

Model	Description	Item ID	MSRP
SGM-A19	5.56 SGM-A19 Black	SGR00012	\$2,695.00

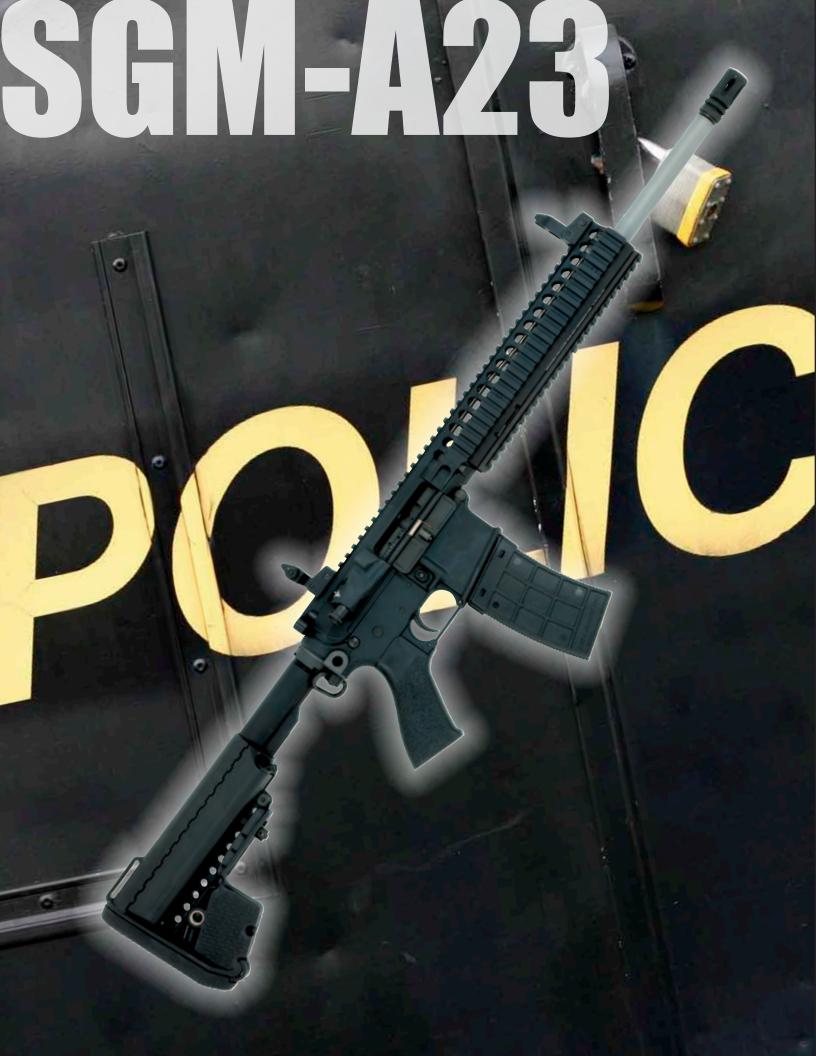


SGM-A43: Similar to the A19; the A43 is chambered in 6X45 giving a longer effective range with superior terminal ballistics. With the CASV-S VLTOR Stepped rail gives operators the ability to co-witness an Eotech™ Optic with the guick deploy flip sights standard on the A43 or use a magnified optic for long range use. Also, the stepped rib provides the professional a multitude of mounting options for thermal imaging, optics, IR, and illuminators. Completely battle ready, the A43 is a special weapon with many functional uses for law enforcement, military and home defense.



- 6mm X 45mm
- 16" CL Match HP MP 1:9 twist barrel with VLTOR flash suppressor
- Mid-length gas system with VLTOR pinned flip front sight gas block
- VLTOR CASV-S™ free float stepped hand guard, with multi-position rails
- VLTOR BCM Gunfighter Tactical charging handle
- VLTOR MUR upper receiver with forward bolt assist
- National Match bolt carrier assembly
- 5 position VLTOR E-Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- 30 round mil spec magazine

Model
SGM-A43



SGM-A23: The A23 is the rifle any troop would want as standard issue. Incorporating innovative machining techniques and 1 piece upper, the "battle proven" design in the A23 offers the ultimate in an AR style battle rifle with the proven VLTOR VIS2A upper receiver rail system. The A23 is the perfect rifle for those looking for precision in a small package. Once you pick up the A23 you know hidden in this rifle is tack-driving performance.



- 16" SS Match Grade 1:8 twist barrel with VLTOR flash suppressor
- Mid-length gas system with VLTOR low profile gas block
- VLTOR VIS 2A 10" free float hand guard upper receiver with removable bottom rail
- VLTOR BCM Gunfighter Tactical charging handle
- National Match bolt carrier assembly
- 5 position VLTOR Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- Quick Deploy Midwest Industries flip front sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine



SGM-A47: The A47 is the big brother of the ultimate service rifle. Chambered in 6X45 the A47 has extended range performance with a bigger bullet option. Incorporating innovative machining techniques and 1 piece upper the "battle proven" design in the A47 offers the ultimate in an AR style battle rifle with proven VLTOR VIS2 upper receiver rail system. The A47 is the perfect rifle for those looking for long range precision in a small package. Once you pick up the A47 you know hidden in this rifle is tack driving performance with a bit more range than expected.



- 16" SS Match Grade 1:9 twist barrel with VLTOR flash suppressor
- Mid-length gas system with VLTOR low profile gas block
- VLTOR VIS 2A 10" free float hand guard upper receiver with removable bottom rail
- VLTOR BCM Gunfighter Tactical charging handle
- National Match bolt carrier assembly
- 5 position VLTOR Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- Quick Deploy Midwest Industries flip front sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- · Tango Down 30 round magazine



SGM-A24: The "wolf" in sheep's clothing, the 5.56 NATO A24 was designed to look just like all the others, but hiding under the VLTOR Vis 3 extended rail upper receiver system is a highly tuned hole punching machine. Precision is an understatement, the A24 will be right at home on the range as it would in Tora Bora. Add the optics of choice and keep backing that target up.



- 16" SS Match Grade 1:8 twist barrel with VLTOR flash suppressor
- Mid-length gas system with VLTOR low profile gas block
- VLTOR VIS 3A 12" free float hand guard upper receiver with removable bottom rail
- VLTOR BCM Gunfighter Tactical charging handle
- National Match bolt carrier assembly
- 5 position VLTOR- Mod stock, carbine mil buffer tube, spring & buffer
- · Midwest Industries SPLP rear flip sight
- Quick Deploy Midwest Industries flip front sight
- SGM9 Lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine

Model	
SGM-A24	



SGM-A48, **49 & 50**: The "wolf" in sheep's clothing, the 6X45 A48 was designed to look just like all the others, but hiding under the VLTOR Vis 3 extended rail upper receiver systems is a highly tuned hole punching machine with extended range capabilities. Precision is an understatement, the A48 will be right at home on the range as it would on bench in Montana. Add the optics of choice and keep backing that target up. With 6X45 the rifle will give you plenty of sporting & tactical applications.



- 6mm X 45mm
- 16", 18" or 20" SS Match Grade 1:9 twist barrel with VLTOR flash suppressor
- Mid or rifle length gas system with front sight tower
- VLTOR VIS 3A 12" free float hand guard upper receiver with removable bottom rail
- VLTOR BCM Gunfighter Tactical charging handle
- National Match bolt carrier assembly
- 5 position VLTOR Mod stock, carbine mil buffer tube, spring & buffer
- Midwest Industries SPLP rear flip sight
- · Quick Deploy Midwest Industries flip front sight
- SGM9 lower receiver with integral 3 position sling mounts and swivel
- Tango Down BG 16 Battle Grip with storage
- Tango Down 30 round magazine

Model	Description	Item ID	MSRP
SGM-A48	6X45 SGM-A48 16" Black	SGR00017	\$2,895.00
SGM-A49	6X45 SGM-A48 18" Black	SGR00018	\$2,895.00
SGM-A50	6X45 SGM-A48 20" Black	SGR00019	\$2,895.00



Components:

SGM A: Complete Upper Receivers: Built with the same meticulous attention to detail, the SGM uppers offer those looking to upgrade their AR style rifle the ability to drop in a complete SGM Upper Receiver. The 6X45 M4 upper barrel configuration with M4 barrel extension features HBAR 1:9 twist for unmatched performance.



Suppressors:

They are quiet and durable. The SGM 9 Suppressor is not only available for your favorite 5.56, but also in 6X45. These were built with noise reduction and performance in mind. Innovative manufacturing techniques allow the A1 & A2 suppressor to be one of the best values on the market.

Model	Description	Item ID	MSRP
A1	5.56 Suppressor	SGX00001	TBA
A2	6X45 Suppressor	SGX00002	TBA



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